

# TROTON SPEC

# PRODUCT CATALOGUE





# TROTON SPEC

TROTON Sp. z o.o. is a manufacturer of refinishing products with over 45 years of experience. We produce a wide range of products, including body fillers, putties, primers, clearcoats, basecoats, as well as polishing compounds, protective agents, and conservation materials designed for the automotive, yachting, furniture, and other industrial sectors. We operate in more than 70 markets worldwide, exporting to Europe, Asia, Africa, North and South America, Australia, and New Zealand. All of our products are made from high-quality European raw materials, ensuring the highest quality standards. Our well-developed R&D and technical departments guarantee full compliance with the most complex industrial project requirements, offering our customers the best solutions. We specialize in industries such as furniture, railroads, metallurgy and steel, and machinery.



## POLYESTER PUTTY

## UNIVERSAL

The most standard polyester putty filler for car body repairs. It features excellent adhesion to metal substrates and polyester-glass laminates. Extended pot life up to 10 minutes and increased thixotropy allow for convenient filling. Good curing time ensures easy and quick processing.

- Excellent adhesion to metals.
- Easy mixing and application process.
- Extended working time up to 10 minutes.
- Good sanding quality.

VOC for the mixture = 59 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(b) at 250 g/l.

| Product   | Unit   | Art. no. |
|-----------|--------|----------|
| UNIVERSAL | 4,5 kg | 6744     |



## POLYESTER PUTTY

LONG LIFE  
LONG LIFE HV

High-quality polyester putty with an extended pot life of up to 30 minutes. Designed for use on large surfaces. Excellent for filling railway carriages, buses, containers, etc. It is characterized by very good adhesion to various types of surfaces.

The consistency of the putty is designed so that the product is easy to apply but does not run when applied in a thick layer. Additionally, the hardened material has the right flexibility and is easy to process.

- Extended pot life of up to 30 minutes.
- Very good adhesion to metals.
- Very easy mixing and application process.
- Good sanding quality.
- Perfectly smooth surface after sanding.

| Product      | Unit   | Art. no. |
|--------------|--------|----------|
| LONG LIFE    | 4,5 kg | 6045     |
| LONG LIFE HV | 4,5 kg | 7116     |

The product is also available in the LONG LIFE HV version with increased viscosity, suitable for application in significantly elevated ambient temperatures, while maintaining other parameters at a similar level.

VOC for the mixture = 105 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(b) at 250 g/l.



**POLYESTER PUTTY**  
**HIGH TEMP**

High-quality polyester putty with increased resistance to high temperatures, up to 200°C. Features electrical conductivity. Mainly intended for surface preparation before powder coating. The product offers good flexibility and excellent adhesion to various substrates after appropriate preparation.

- Excellent adhesion to metals.
- Good sanding quality.
- Perfectly smooth surface after sanding.
- High-temperature resistance, up to 200°C.
- Conducts electricity.

| Product   | Unit   | Art. no. |
|-----------|--------|----------|
| HIGH TEMP | 500 g  | 6885     |
| HIGH TEMP | 4,5 kg | 6890     |

VOC for the mixture = 105 [g/l]  
This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(b) at 250 g/l.

**POLYESTER PUTTY**  
**FOR WOOD**



Polyester putty designed for use on wooden and wood-based elements. Features very good adhesion, easy application and sanding. The product is available in 5 colour variants.

- Excellent adhesion to various types of wood.
- Excellent adhesion to wood-based materials (e.g. plywood, OSB board, chipboard).
- Easy mixing and application process.
- Good sanding quality.

**Available colours:** natural, black, brown-beige, white, pale brown

| Product colour | RAL  | Unit  | Art. no. |
|----------------|------|-------|----------|
| NATURAL        | 1001 | 400 g | 15841    |
| BLACK          | 9005 | 400 g | 15846    |
| BROWN BEIGE    | 1011 | 400 g | 15847    |
| WHITE          | 9016 | 400 g | 15848    |
| PALE BROWN     | 8025 | 400 g | 15849    |

VOC for the mixture = 60 [g/l]  
This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(b) at 250 g/l.

| product             | colour   | steel | aluminium | zinc coated steel | plastic | laminates (GFK/GRP) | wood | mixing ratio | pot life 20°C | curing time 20°C | dry sanding | maximum layer thickness | density kg/l | use   |
|---------------------|--|-------|-----------|-------------------|---------|---------------------|------|--------------|---------------|------------------|-------------|-------------------------|--------------|---|
| <b>UNIVERSAL</b>    | yellow   | V     | V         | V                 | X       | V                   | X    | 100:2        | 8÷12 min      | 30÷40 min        | P60÷P240    | 3 mm                    | 1,91         | soft-to-work polyester putty designed for auto body repairs   |
| <b>LONG LIFE</b>    | light grey                                     | V     | V         | V                 | X       | V                   | X    | 100:2        | 20÷30 min     | 2,5÷3 h          | P80÷P320    | 5 mm                    | 1,81         | soft sanding polyester putty with extended pot life for large surfaces  |
| <b>LONG LIFE HV</b> | white  | V     | V         | V                 | X       | V                   | X    | 100:2        | 20÷30 min     | 2÷3 h            | P80÷P320    | 6 mm                    | 1,81         | soft sanding polyester putty with extended pot life for large surfaces  |
| <b>HIGH TEMP</b>    | grey   | V     | V         | V                 | X       | X                   | X    | 100:2        | 6÷8 min       | 30 min           | P80÷P320    | 5 mm                    | 1,83         | polyester putty intended for filling surfaces that will be painted and hardened at high temperatures up to 200°C (powder coating) |
| <b>FOR WOOD</b>     | natural, black, brown-beige, white, pale brown | V     | V         | V                 | X       | V                   | V    | 100:2        | 5÷6 min       | 45 min           | P80÷P240    | 5 mm                    | 1,78         | soft polyester putty designed for repairing wooden and wood-based elements  |



| Product                         | Unit         | Art. no. |
|---------------------------------|--------------|----------|
| ANTICORROSIVE EPOXY PRIMER 10:1 | 10 kg + 1 kg | 16089    |
| ANTICORROSIVE EPOXY PRIMER 10:1 | 5 kg         | 16532    |
| HARDENER                        | 500 g        | 30010569 |

## EPOXY PRIMER

## ANTICORROSIVE EPOXY PRIMER 10:1

2K high build epoxy primer with anti-corrosion additives. Intended for anti-corrosion protection of various types of steel surfaces, including commercial vehicles, means of transport, agricultural machinery, and steel structures.

- Excellent anti-corrosion protection for steel surfaces.
- Allows for thick layer application.
- Very high adhesion to various substrates.
- Easy mixing and application process.
- High durability.
- Excellent coverage and flow.

VOC for the mixture = 539 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 540 g/l.



| Product                        | Unit  | Art. no. |
|--------------------------------|-------|----------|
| ANTICORROSIVE EPOXY PRIMER 4:1 | 3,6 L | 16528    |
| HARDENER                       | 0,9 L | 16529    |

## EPOXY PRIMER

## ANTICORROSIVE EPOXY PRIMER 4:1

High-quality 2K multifunctional epoxy primer with anti-corrosion additives. It excellently protects steel substrates against corrosion by creating a tight protective coating. It can be used as a filling or insulating primer. Suitable for „wet on wet“ application.

- Excellent protection of steel surfaces.
- Very high adhesion to various substrates.
- Easy mixing and application process.
- Exceptionally smooth flow.
- Good insulation and filling properties.

VOC for the mixture = 449 (g/l) (4:1+25%)  
 = 484 (g/l) (4:1+35%)  
 = 538 (g/l) (4:1+50%)

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 540 g/l.



## ACRYLIC PRIMER

PRIMER  
FILLER 4:1

2K high build acrylic primer designed for the repair of commercial vehicles and all means of transport. It features very good stability on vertical surfaces. To be used with wash primer as anti-corrosion protection for steel surfaces or as an intermediate layer in epoxy-polyurethane systems.

- Easy mixing and application process.
- Short curing time.
- Very good filling properties.
- Excellent coverage and flow.
- Easy and quick processing.
- High efficiency.

| Product           | Unit  | Art. no. |
|-------------------|-------|----------|
| PRIMER FILLER 4:1 | 3,6 L | 16530    |
| HARDENER          | 0,9 L | 16531    |

VOC for the mixture = 538 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 540 g/l.



## ETCH PRIMER

WASH  
PRIMER 2:1









2K reactive polyvinyl etch primer with very high anti-corrosion properties intended for the repair of commercial vehicles, means of transport, agricultural machinery, and steel structures. Highly recommended for application using the "wet-on-wet" technique.

- Excellent anti-corrosion protection of steel surfaces.
- Good adhesion to various substrates.
- Easy mixing and application process.
- Exceptionally smooth flow.
- High efficiency.

| Product colour  | Unit | Art. no.  |
|-----------------|------|-----------|
| WASH PRIMER 2:1 | 4 L  | 300010567 |
| ACTIVATOR       | 2 L  | 300010568 |

VOC for the mixture = 780 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 780 g/l.

| product                         | steel | aluminium | zinc coated steel | laminates (GFK/GRP) | plastic | mixing ratio by volume  | mixing ratio by weight  | dilution (volume percentage) | viscosity 20°C  | pot life 20°C  | application  | flash off time  | hardening time  | dry sanding  | recommended thickness of a single layer | performance of 1l of mixture per layer | colour |
|---------------------------------|-------|-----------|-------------------|---------------------|---------|--|--|------------------------------|--|---|---|--|--|---|---|--|--------|
| ANTICORROSIVE EPOXY PRIMER 10:1 | V     | V         | V                 | V                   | X       | 10:1,5   | 10:1   | 30÷35 **                     | 30÷50 s  | 1,5 h   | 1÷3x1 HVLP/RP Ø1,6÷2,2 mm   | 10 min   | 24h / 20°C<br>45 min / 60°C  | P320÷P400   | 90÷100 µm                               | 7÷8 m <sup>2</sup>                     | grey   |
|                                 |       |           |                   |                     |         | 4:1  | 100:15   | 20÷25 ***                    | 30÷40 s  | 5 h   | 1÷2 x1 HVLP/RP Ø1,6÷2,2 mm  | 5÷10 min   | 24h / 20°C<br>45 min / 60°C  | P320÷P400   | 80 µm                                   | 5,5÷5 m <sup>2</sup>                   |        |
|                                 |       |           |                   |                     |         | 4:1  | 100:15   | 30÷35 ***                    | 20÷25 s  | 5 h   | 1÷2 x1 HVLP/RP Ø1,6÷2,2 mm  | 5÷10 min   | 24h / 20°C<br>45 min / 60°C  | P320÷P400   | 60÷70 µm                                | 7÷8 m <sup>2</sup>                     | grey   |
| ANTICORROSIVE EPOXY PRIMER 4:1  | V     | V         | V                 | V                   | X       | 4:1  | 100:15   | 45÷50 ***                    | 16÷20 s  | 6 h   | 1,5 x1 HVLP/RP Ø1,2÷1,5 mm  | 5÷10 min   | -  | -   | 25÷30 µm                                | 15÷18 m <sup>2</sup>                   |        |
|                                 |       |           |                   |                     |         | 4:1  | 100:14,3   | 15÷20 *                      | 30÷50 s  | 1 h   | 1÷3x1 HVLP/RP Ø1,6÷2,2 mm   | 5÷10 min   | 3÷4 h / 20°C<br>30 min / 60°C  | P320÷P400   | 80 µm                                   | 8,0÷8,5 m <sup>2</sup>                 | grey   |
|                                 |       |           |                   |                     |         | 4:1  | 100:15   | 45÷50 ***                    | 16÷20 s  | 6 h   | 1,5 x1 HVLP/RP Ø1,2÷1,5 mm  | 5÷10 min   | -  | -   | 25÷30 µm                                | 15÷18 m <sup>2</sup>                   |        |
| PRIMER FILLER 4:1               | X     | X         | X                 | V                   | X       | 4:1  | 100:14,3   | 15÷20 *                      | 30÷50 s  | 1 h   | 1÷3x1 HVLP/RP Ø1,6÷2,2 mm   | 5÷10 min   | 3÷4 h / 20°C<br>30 min / 60°C  | P320÷P400   | 80 µm                                   | 8,0÷8,5 m <sup>2</sup>                 | grey   |
| WASH PRIMER 2:1                 | V     | V         | V                 | X                   | X       | 2:1  | 100:40   | -                            | 18÷20 s  | 48 h  | 1÷2x1 HVLP/RP Ø1,2÷1,4 mm   | 10 min   | -  | -   | 15 µm                                   | 24÷25 m <sup>2</sup>                   | beige  |

\* SPEC Universal Thinner Acrylic Systems; \*\* SPEC Epoxy Thinner 10.1; \*\*\* SPEC Epoxy Thinner 4.1





## ACRYLIC-URETHANE CLEARCOAT SPECULAR 2:1

2K acrylic-urethane clearcoat intended for industrial coatings. The product creates a hard coating with high gloss and increased scratch resistance (SR). Simple mixing of components and easy application make it a highly versatile clearcoat.

- High gloss.
- Easy application and versatile use.
- Hard and durable coating.
- Very good chemical and mechanical resistance.
- Very good flow.
- Increased scratch resistance (Scratch Resistant).

| Product           | Unit  | Art. no. |
|-------------------|-------|----------|
| SPECULAR 2:1      | 5 L   | 16264    |
| HARDENER standard | 2,5 L | 16265    |
| HARDENER fast     | 2,5 L | 16524    |
| HARDENER slow     | 2,5 L | 16523    |

VOC for the mixture = 556 [g/l] (2:1:1)  
This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(e) at 840 g/l.

| product                   | base coat                     | wood                         | mixing ratio by volume | mixing ratio by weight                  | dilution (volume percentage)                    | viscosity 20 °C | pot life 20 °C |
|---------------------------|-------------------------------|------------------------------|------------------------|---|---|-----------------|----------------|
| SPECULAR 2:1              | V                             | V                            | 2:1:1                  | 100:49:44,4                             | 33%*  | 14÷15 s         | 6÷8 h          |
| application               | flash off time between layers | flash off time before baking | curing time            | recommended thickness of a single layer | performance of 1l of mixture per layer at 50 µm | gloss degree    |                |
| 2÷3x1 HVLP/RP Ø1,3÷1,4 mm | 5 min                         | 10 min                       | 30 min 60°C            | 50 µm                                   | 8,5 m²  | high gloss      |                |

\* SPEC Universal Thinner Acrylic Systems



**THINNER  
FOR ACRYLIC SYSTEMS**

## UNIVERSAL THINNER

Universal Thinner is a mixture of carefully selected organic solvents. Product designed for the dilution of acrylic products such as primers and clearcoats. Allows the achievement of a ready-to-use product with strictly defined parameters, ensuring their proper application, fluidity and drying.

Available in 3 versions: standard, fast and slow.

| Product                    | Unit | Art. no.  |
|----------------------------|------|-----------|
| UNIVERSAL THINNER standard | 5 L  | 300010563 |
| UNIVERSAL THINNER fast     | 5 L  | 16525     |
| UNIVERSAL THINNER slow     | 5 L  | 16526     |



**THINNER  
FOR EPOXY SYSTEMS**

## EPOXY THINNER

Thinner for epoxy systems is a mixture of high-quality organic solvents. Product intended for the dilution of SPEC epoxy primers. Allows the achievement of a product with strictly defined parameters, ensuring their proper application, fluidity and drying. Detailed mixing ratios can be found on the technical data sheet for each individual product.

Available in 2 versions: 10:1 and 4:1 for thinning epoxy primer at ratios of 10:1 and 4:1 respectively.

| Product            | Unit | Art. no. |
|--------------------|------|----------|
| EPOXY THINNER 10.1 | 5 L  | 16527    |
| EPOXY THINNER 4.1  | 5 L  | 16567    |

## BASECOAT 1K COLOUR

| Product colour | Unit   | Art. no. |
|----------------|--------|----------|
| WHITE          | 3,75 L | 2186     |
| BLACK          | 3,75 L | 2182     |
| RED            | 3,75 L | 2191     |

Product intended for painting car bodies. It is a 1K fast-drying paint that needs to be covered by a clearcoat for a glossy finish and protection of the painted surface. It should be used with thinner for basecoat systems.

- High quality and strong coverage.
- No chemical hardening required.
- Air drying product.
- Requires clearcoat for gloss and surface protection.

Available in white, black and red.

VOC for the mixture = 770 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 840 g/l.

## BASECOAT 1K SILVER (METALLIC)

| Product | Unit   | Art. no. |
|---------|--------|----------|
| AT 212  | 3,75 L | 2177     |
| AT 214  | 3,75 L | 2193     |
| AT 217  | 3,75 L | 2189     |
| AT 416  | 3,75 L | 2174     |
| AT 418  | 3,75 L | 2173     |
| E025 DL | 3,75 L | 2168     |

The silver basecoat designed for painting car panels. It is a 1K fast-drying paint that air dries and does not require chemical hardening. The silver basecoat can be mixed with other colours and requires a clearcoat. It should be used with thinner for basecoat systems.

Available in 5 gradients (from very fine to fairly large grains).

### Product versions:

- AT 418: finest grain
- AT 416, AT 217 and AT 214: very fine grains
- AT 212: medium coarse grain
- DL 025: very fine grain with different flip-flop effect.

VOC for the mixture = 770 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 840 g/l.

## BASE RESINS 1K

| Variant | Unit   | Art. no. |
|---------|--------|----------|
| O15     | 3,75 L | 2208     |
| O16     | 3,75 L | 2226     |
| O55     | 3,75 L | 2217     |
| O65     | 3,75 L | 2220     |
| O15     | 5 L    | 2225     |
| O16     | 5 L    | 2210     |
| O55     | 5 L    | 1615     |
| O65     | 5 L    | 2228     |

1K basecoat intended for self-pigmentation. It does not require chemical hardening, air dries and requires a clearcoat. It should be used with a basecoat system thinner. Available in 4 variants with different densities and viscosities.

Gloss level: semi-matte.

| Variant        | Density (g/l, 20°C) | Viscosity (min/FORD 4/20°C) |
|----------------|---------------------|-----------------------------|
| Base Resin O15 | 0.92-0.93           | 1:50-2:10                   |
| Base Resin O16 | 0.95-0.96           | 3:30-3:50                   |
| Base Resin O55 | 0.93-0.94           | 0:50-0:60                   |
| Base Resin O65 | 0.93-0.94           | 1:00-1:10                   |

VOC for the mixture = 770 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(e) at 840 g/l.

## TOP COAT RAL COLOURS 2K

| Colour              | Unit   | Art. no. |
|---------------------|--------|----------|
| RAL 9005 black      | 3,75 L | 2047     |
| RAL 9010 white      | 3,75 L | 2035     |
| RAL 9016 white      | 3,75 L | 2066     |
| RAL 1028 yellow     | 3,75 L | 13645    |
| RAL 3020 red        | 3,75 L | 13647    |
| RAL 5005 blue       | 3,75 L | 13652    |
| RAL 7021 grey-black | 3,75 L | 13650    |
| RAL 1003 yellow     | 3,75 L | 13902    |
| RAL 6005 green      | 3,75 L | 14140    |
| RAL 7016 anthracite | 3,75 L | 13904    |
| RAL 7035 light grey | 3,75 L | 14142    |
| HARDENER standard   | 1 L    | 13708    |
| HARDENER fast       | 1 L    | 13734    |

2K acrylic topcoat with increased scratch resistance (SR) and resistance to climatic conditions. It provides an excellent finish immediately after application and does not require a clearcoat. Available in 11 most popular RAL colours.

- Very good flow.
- Strong coverage.
- Hard and durable coating.
- High gloss.

VOC for the mixture = 550 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category II B(c) at 840 g/l.

## WHITE MIX 2K

| Product | Unit   | Art. no. |
|---------|--------|----------|
| 900     | 3,75 L | 2024     |
| 910     | 3,75 L | 2026     |
| 915     | 3,75 L | 2028     |
| 970     | 3,75 L | 2029     |

A fast-drying 2K topcoat with medium solid content (MS) and increased scratch resistance (SR). It is intended for preparing uniform acrylic colours and does not require a clearcoat.

- High gloss.
- Strong coverage.
- High hardness and resistance to climatic and chemical factors.
- High gloss.

VOC for the mixture = 535 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category II B(e) at 840 g/l.



## ALUMINIUM-ZINC & ALUMINIUM PAINTS

1K vinyl anti-corrosion paints intended for both decorative and anti-corrosion coating of clean or rusty surfaces. They feature high adhesion to various surfaces (galvanized steel, zinc, aluminium, and plaster) due to the selected binder. Once applied, they form a flexible, fast-drying coating.

Aluminium paint - pigmented with aluminium powder.

Aluminium-zinc paint - pigmented with aluminium powder and contains zinc powder.

VOC = 560 [g/l] Aluminium Paint  
= 500 [g/l] Aluminium-Zinc Paint

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 780 g/l.

| Product              | Unit | Art. no.  |
|----------------------|------|-----------|
| ALUMINIUM PAINT      | 1L   | 300007834 |
| ALUMINIUM-ZINC PAINT | 1L   | 300007835 |



## SPRAY PRIMER FILLER

Spray primer for filling minor imperfections on metal, aluminum and wooden surfaces. It features anti-corrosion properties and is easy to sand wet or dry (from P400 grit). Once dry, it can be coated with all paint systems, including 1K and 2K acrylic varnishes, alkyd resins and nitrocellulose.

Colour: white

VOC = 677,6 [g/l]  
This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 840 g/l.

| Product             | Unit   | Art. no.  |
|---------------------|--------|-----------|
| SPRAY PRIMER FILLER | 400 ml | 300007902 |



## SPRAY ZINC-ALUMINIUM

Zinc-aluminium spray paint for repairing galvanized surfaces and similar coloured surfaces. It is also suitable for coating other raw metals, providing excellent anti-corrosion properties. It can be used for repairing galvanized parts and painting surfaces damaged by welding, grinding, drilling, transport etc. or to achieve a matching colour.

VOC = 642,9 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 840 g/l.

| Product           | Unit   | Art. no.  |
|-------------------|--------|-----------|
| SPRAY ZINC - ALU. | 500 ml | 300006058 |



## SPRAY ZINC-ALUMINIUM „NEW FORMULA“

A high-quality spray paint for repairing minor damages on hot-dip galvanized steel surfaces. Fast-drying product with excellent adhesion and coverage, resistant to fading and UV rays.

Colour: silver

VOC = 670,1 [g/l]

This product meets the EU directive (2004/42/EC) that sets the VOC value for its category IIB(c) at 840 g/l.

| Product                            | Unit   | Art. no.  |
|------------------------------------|--------|-----------|
| SPRAY ZINC - ALU.<br>„NEW FORMULA“ | 500 ml | 300007175 |



**POLISHING COMPOUND**

**Z-A**

Polishing compound recommended for use on hard industrial paints and gelcoats. The product can be used with manual machines and in systems with automated polishing machines. The polishing compound features a creamy consistency, and the abrasive grain used in its production is very efficient. It is characterized by increased cutting power, while also allowing for an appropriate shine. In a one-step polishing process, it removes significant defects and sanding marks up to P800 grit (depending on the surface hardness). The agents used in it cause good heat dispersion on the polished surface. After the polishing process, the product is easy to clean. It can be diluted with water up to 30%.

**Processing:** automated polishing machines (roller, head), dispensing devices, manual work

| Product | Unit   | Art. no. |
|---------|--------|----------|
| Z-A     | 4,5 kg | 13583    |
| Z-A     | 20 kg  | 13290    |



**POLISHING COMPOUND**

**Z-B**

Polishing compound dedicated to polishing gelcoat surfaces and finished products primarily using pneumatic polishing devices. The abrasive material contained in the product is characterized by enhanced cutting parameters, while also allowing for a high gloss. In a one-step polishing process, Z-B polishing compound removes significant defects and sanding marks up to P800 grit (depending on the surface hardness). The product is highly efficient and easy to clean after the polishing process. The product does not contain silicones or waxes.

**Processing:** pneumatic polishing machines, rotary

| Product | Unit   | Art. no. |
|---------|--------|----------|
| Z-B     | 1 kg   | 16552    |
| Z-B     | 4,5 kg | 16551    |

**Cut level**

**Gloss level**



**POLISHING  
COMPOUND**

**Z1 PREMIUM**

A very effective and efficient polishing compound. Suitable for use on hard industrial paints, including wood paints and varnishes. Thanks to high-quality polishing minerals, it provides a very good effect with a one-step process. It quickly eliminates defects from sanding (from P1200 grit) and other operational damages, guaranteeing a perfect surface. The optimal composition of the product ensures that the polished surface does not overheat, and the agent is easy to clean after the process. The product does not contain silicones.

**Processing:** manual work, machine (rotary, orbital), automated polishing machines (depending on machine specifications)

| Product    | Unit   | Art. no. |
|------------|--------|----------|
| Z1 Premium | 1 kg   | 12636    |
| Z1 Premium | 4,5 kg | 12637    |

**Cut level** ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆

**Gloss level** ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆



**POLISHING  
COMPOUND**

**i11**

Polishing compound intended for polyester (PE), polyurethane (PU), acrylic and water-based paints. Simple and easy to use. It ensures an ideal surface without hidden defects and artificial glossing. It allows to quickly remove sanding marks. Thanks to high-quality polishing minerals, it enables a good gloss in a short time without excessive heating of the surface. It does not contain wax fillers or silicones.

| Product | Unit   | Art. no. |
|---------|--------|----------|
| i11     | 1 kg   | 11753    |
| i11     | 4,5 kg | 11541    |

**Cut level** ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆

**Gloss level** ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆





## POLISHING COMPOUND

# i1 LIQUID

Universal polishing compound suitable for any surface type. Quickly eliminates sanding defects and operational damages, guaranteeing a perfect surface. Contains high-quality polishing minerals, ensuring a very good effect with a one-step process.

Thanks to its optimal composition, the agent does not cause excessive heating of the surface and is easy to clean.

**Processing:** manual work, machine (rotary, orbital), automated polishing machines (depending on device specifications)

| Product   | Unit   | Art. no. |
|-----------|--------|----------|
| i1 LIQUID | 1 kg   | 11211    |
| i1 LIQUID | 4,6 kg | 11213    |

**Cut level** ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆

**Gloss level** ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆



## POLISHING COMPOUND

# i01 HIGH GLOSS

Polishing compound recommended for use on all types of lacquered surfaces, including hard and scratch-resistant paints. Suitable for both fresh and old coatings. Easily removes scratches and sanding marks up to P2000 grit. The product does not contain fillers or silicones.

**Processing:** manual work, machine (rotary, orbital)

**Cut level** ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆

**Gloss level** ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆

| Product        | Unit | Art. no. |
|----------------|------|----------|
| i01 HIGH GLOSS | 1 kg | 11564    |



## FINISHING COMPOUND

### i2

Universal finishing compound for all types of varnishes, eliminating defects after polishing and ensuring a perfect mirror-like shine. The optimal ratio of solid content and the appropriate type of binder helps maintain cleanliness in the workspace, while high-quality polishing minerals provide a flawless shine without holograms. The product residue is easy to remove after the polishing process is completed.

**Processing:** manual work, machine (rotary, orbital)

**Cut level** ◆◆◆◆◆◆◆◆

**Gloss level** ◆◆◆◆◆◆◆◆

| Product | Unit  | Art. no. |
|---------|-------|----------|
| i2      | 500 g | 16647    |

## POLISHING COMPOUND

### i3 LIQUID



The product is designed for all types of paints and varnishes (including HS, 2K, nitro, synthetic, as well as plastics, rubber, gel coats, glass, etc.). Polishing ensures an excellent appearance and also creates a protective layer, even on various difficult coatings. It effectively removes all traces of abrasive compounds, haze, etc., while also providing an antistatic effect, offering additional protection against UV rays. It also has hydrophobic properties. The product can be applied manually or mechanically using a soft sponge. It is free of silicone and silica.

| Product   | Unit   | Art. no. |
|-----------|--------|----------|
| i3 LIQUID | 500 ml | 13458    |



## ONE SIDED POLISHING WOOL

One side polishing wool made from 100% natural wool. Ideal for removing scratches and mates on large surfaces. This is ideal tool for polishing gelcoats, PU topcoats and lacquers.

Size

Ø 200 mm

Art. no.

300006613



## DOUBLE SIDED POLISHING WOOL

Polishing disc made from 100% natural lambswool. Perfectly removes the scratches and tarnished spots on the large surfaces. Ideal for polishing of tool gelcoats, gelcoats and PU varnish. Universal adaptor for M14 reduction in set.

Size

Ø 220 mm

Art. no.

300006614



## PROFESSIONAL POLISHING WOOL

Professional polishing 100% natural wool pad (8 mm length of the nap) based on polyurethane foam. Designed for polishing and finishing using a rotary polisher.

Size

Ø 150 mm

Art. no.

300007652



## POLISHING LAMBSWOOL „D”

Professional polishing pad made from 100% natural lambswool. High quality applicator designed to remove defects and refresh very hard surfaces as ceramic lacquers, technical gelcoats, industrial paints and varnishes cured by UV. Suitable for use in the furniture and composite product industries.

Size

Ø 130 mm

Ø 150 mm

Ø 180 mm

Art. no.

300006472

300005556

300005555



| Size     | Art. no.  |
|----------|-----------|
| Ø 80 mm  | 300006473 |
| Ø 150 mm | 300005558 |
| Ø 180 mm | 300005557 |

## POLISHING LAMBSWOOL „MM”

Professional polishing head made of 100% natural lambswool. Especially designed to remove defects after abrasive paper, operating dulling etc. Offers best finishing results after P1200 – P1500 grit abrasives. Features high performance, elasticity and very stable working temperature. Suitable for use in the automotive, furniture and composite product industries.



| Size                | Art. no.  |
|---------------------|-----------|
| Ø 155 – 170 x 25 mm | 300008987 |

## POLISHING FOAM „DIAMOND” GREEN

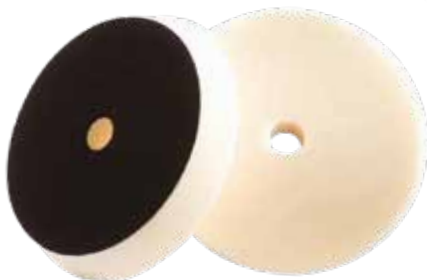
Polishing foam made of new technology open-cell foam which allows increased cutting power. The structure and construction of the foam allows good heat dissipation during polishing process, keeping proper hardness of the foam. Intended to use in first polishing step.



| Size                | Art. no.  |
|---------------------|-----------|
| Ø 155 – 170 x 25 mm | 300008988 |

## POLISHING FOAM „DIAMOND” BURGUNDY

Polishing foam made of new technology open-cell foam with medium cutting power. The structure and construction of the foam allows good heat dissipation during polishing process. Intended to use in second polishing step (medium cutting power).



| Size                | Art. no.  |
|---------------------|-----------|
| Ø 155 – 170 x 30 mm | 300008989 |

## POLISHING FOAM „PERFECT FINISH”

Open-cell structured polishing foam designed to achieve perfect finish.



## POLISHING FOAM WITH CUTS - WHITE

Polishing foam with square cuts, designed for the effective polishing of varnish surfaces. The aggressiveness of foam and specially designed cuts helps to reduce working time and allows to achieve perfect effect. The hard stabilizing spacer and strong velcro ensure stable fastening. The product is dedicated to work on fresh and hard varnishes.

| Size          | Art. no.  |
|---------------|-----------|
| Ø 135 x 25 mm | 300007992 |
| Ø 180 x 25 mm | 300007990 |



## POLISHING FOAM WITH CUTS - YELLOW

Polishing foam with square cuts, designed for the effective polishing of surface after P1200-P1500 grit sanding paper. Features higher cutting power. The polyurethane foam and specially designed cuts help to reduce working time and allows to achieve perfect effect. The hard stabilizing spacer and strong velcro ensure stable fastening. This product is dedicated to work on hard varnishes and automatic polishing machines.

| Size          | Art. no.  |
|---------------|-----------|
| Ø 135 x 25 mm | 300008633 |
| Ø 180 x 25 mm | 300008632 |



## ORANGE PEEL REMOVAL PAD „CORDUROY”

Product designed to eliminate or reduce orange peel effect on surfaces without sanding (comparable to P3000 abrasive paper). Does not cause dulling and fogging. For professional use only with a rotary polisher. To be used with polishing compound.

| Size     | Art. no.  |
|----------|-----------|
| Ø 135 mm | 300006611 |



## ORANGE PEEL REMOVAL PAD „JEANS”

Product designed to eliminate or reduce orange peel effect on surface without sanding (comparable to P2000 abrasive paper). Does not cause dulling and fogging. For professional use only with a rotary polisher. To be used with polishing compound.

| Size     | Art. no.  |
|----------|-----------|
| Ø 135 mm | 300006612 |



## PAINT AND GLASS CLEANING PAD

Cleaning pad designed for cleaning painted surfaces and glass manually or mechanically. Successfully removes stubborn impurities such as resin, traces of insects etc. Safe for all types of automotive and industrial paints.

| Size     | Art. no.  |
|----------|-----------|
| Ø 150 mm | 300006618 |



| Product                 | Size     | Art. no.  |
|-------------------------|----------|-----------|
| YELLOW-BLACK UNIVERSAL  | Ø 150 mm | 300005880 |
| YELLOW-BLACK UNIVERSAL  | Ø 120 mm | 300005879 |
| RED                     | Ø 80 mm  | 300007933 |
| RED SOFT                | Ø 120 mm | 300005881 |
| DRILL BACKING PLATE     | Ø 50 mm  | 300006615 |
| POLISHER BACKING PLATE  | Ø 50 mm  | 300006616 |
| RED THIN                | Ø 150 mm | 300007932 |
| YELLOW FLEXI            | Ø 180 mm | 300006474 |
| REDUCTOR from M14 screw |          | 300007934 |

## BACKING PLATE

- YELLOW – BLACK UNIVERSAL**  
 Standard backing plate intended for polishing head with flexible edge.
- RED SOFT**  
 Universal backing plate with flexible and soft divider, designed for polishing surfaces with lots of overpress.
- BACKING PLATE DRILL AND POLISHER**
- BACKING PLATE RED**  
 Backing plate with flexible part for free polishing and access to hard-to-reach places. Dedicated to 80 mm polishing pads, polishing lambswool and other applicators with Ø 75 mm.
- BACKING PAD RED THIN**  
 Backing plate with a flexible, soft part for polishing surfaces with a large number of ribs. Dedicated for all kind of applicators with diameter from 150 mm.
- BACKING PLATE YELLOW FLEXI**  
 Ideal for working with applicators with Ø 180 mm and higher diameter. Thanks to its flexible construction, the applicator is easy to work with and access hard-to-reach areas.



| Colour                 | Size       | Art. no.  |
|------------------------|------------|-----------|
| RED                    | 40 x 40 cm | 300005575 |
| GREY                   | 40 x 40 cm | 300005573 |
| WHITE                  | 40 x 60 cm | 300007648 |
| DARK GREY (RED HEM)    | 40 x 60 cm | 300007649 |
| YELLOW                 | 40 x 40 cm | 300007650 |
| DARK GREY (YELLOW HEM) | 40 x 40 cm | 300007651 |

## MICROFIBER CLOTHS

- RED**  
 Recommended for manual polishing.
- GREY**  
 Perfect for finishing.
- DARK GREY (yellow hem)**  
 Ideal for window panels.
- DARK GREY (red hem)**  
 For general use, suitable for polishing and removal of polishing compound residue.
- YELLOW**  
 Perfect for waxes.
- WHITE**  
 For drying and cleaning all kinds of surfaces.





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